



Dart Aerospace Ltd.
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RBBP1425-103
Job Sheet 184584



Part No: RBBP1425-103

Job Qty: 1 ea 5

Part Name: Transmission End Compression Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/12/18

Job Tracking No:

Due Date: 11/12/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBBP1425-101 Rev D IPP Rev A 18.03.13 New issue DP Verify DD/DWG RBBP1425-101 Rev D IPP
Rev B 18.04.04 DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/12/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	1 pcs		11/12/18	0.00	0.10	Small Fab-9		MLL DAS
110	QC	1 pcs		11/12/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		11/12/18	0.00	0.00	Packaging3-2		MLL 9-89
140	QC21-SA	1 Ea		11/12/18	0.00	0.00	QC21		

Part Op 100 - Assemble as per DWG sheet 2. Hand tighten nuts.
Descriptions: 130 - IDENTIFY AND STOCK

DAS
21
9-89

NOV 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90480A235	Hex Nut	2 Ea (2 ea)	90-Start up Operation	5055772
92141A031	Washer	2 Ea (2 ea)	90-Start up Operation	5054242
RBBP1425-103-01	Base	1 Ea (1 ea)	90-Start up Operation	5114165
RBBP1425-107	Transmission Cable Assembly	2 Ea (2 ea)	90-Start up Operation	5124405

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90480A235	2	86	0
	92141A031	2	86	0
	RBBP1425-103-01	1	13	0
	RBBP1425-107	2	0	0



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Container No: S129098



Part: RBBP1425-103

Job No: 184584

Serial No/Batch: S129098

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 11/19/18

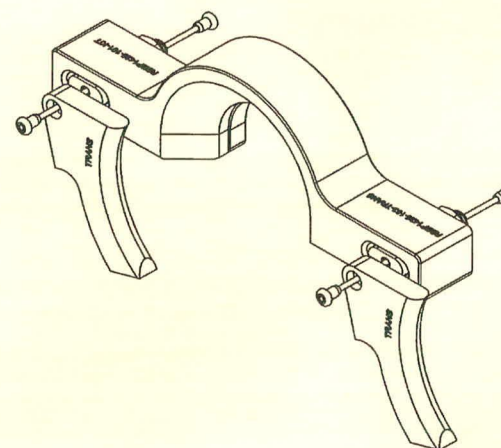
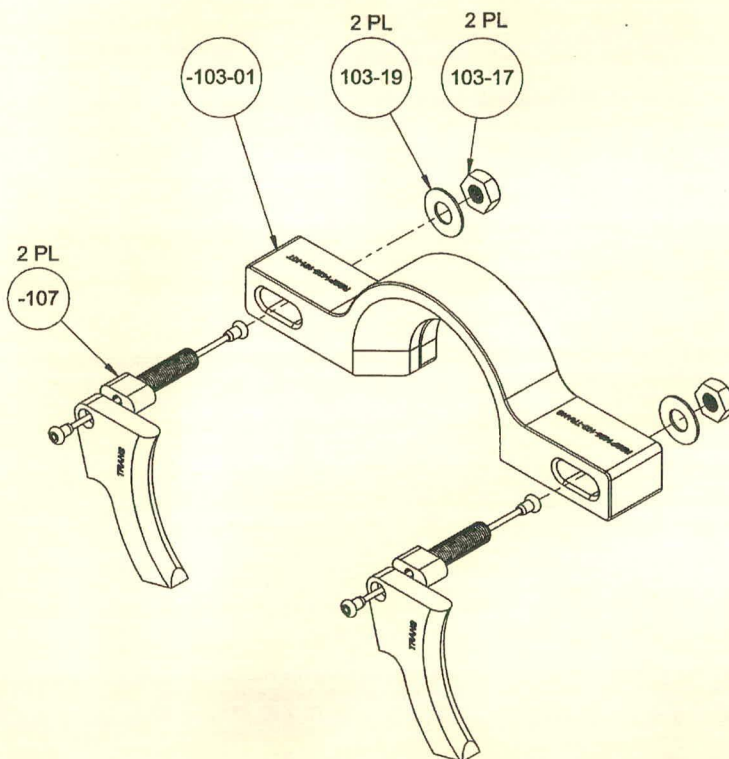
Allocations

not be found.

Plex 10/12/18 2:39 PM dart.logan.david

100
100
100

ITEM #	QTY	PART #	TITLE	REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
-103-01	1	RBBP1425-103-01	BASE	C	TEMPLATE UPDATED, TITLE CHANGED	17-647	18.1.23	VM	ML
-107	2	RBBP1425-107	TRANS. CABLE ASSEMBLY						
103-17	2	McMaster#90480A235	HEX. NUT 3/8"-24 UNF						
103-19	2	McMaster#92141A031	FLAT WASHER 3/8" DIA						



NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) HEAT TREAT: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) PART OF KIT RBBP1425-101
- 8) REF BELL T/N SKSP1425-103

RBBP1425-103 TRANSMISSION INPUT DRIVESHAFT TOOL ASSY

DART AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE TRANSMISSION INPUT DRIVESHAFT TOOL ASSY			
PART NO. RBBP1425-103		REV D	
TOOL NO. RBBP1425-103		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
INITIALS AND DATE		TOLERANCES:	
DESIGNED BY: VM 1/23/2018		XXX ± .005	FRACTIONS ± 1/8
DRAWN BY: ML 03/20/2018		.XX ± .01	ANGLES ± .5°
CHECKED BY: ML 03/20/2018		.X ± .1	SURFACE ROUGHNESS
MFG REVIEW BY: DP 03/26/2018		APPROVED BY: ML 03/26/2018	SCALE: NTS SHEET 2 OF 12
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